

# INSTALLATION INSTRUCTIONS FOR DRYER REPAIR KIT

## PART NO. 4392067



### WARNING! Electrical Shock Hazard

To avoid risk of electrical shock, personal injury or death; disconnect electrical power before servicing.



1. Unplug appliance or disconnect power.
2. Detach control panel, depending on your model, either use a putty knife under the panel to release the two clips or you will pull off both plastic endcaps and remove the screws found underneath See Figure 1
3. Rotate the control panel up, remove the screws securing the main top and slide the top off.
4. Insert a flat head screwdriver between the upper and lower front panels to release the two clips securing the lower front panel and detach the panel.
5. Remove the two door springs.
6. Remove the upper panel mounting screws at the bottom.
7. Remove the lint screen duct screws.
8. Detach the moisture sensor wire.
9. Disconnect the door switch wire connector.
10. Remove the screws from the top of the upper panel and lift the upper panel off. Be careful, sharp edges may be present.
11. If necessary, depress the old pulley to release the belt tension and unthread the belt from the pulley and motor shaft.
12. If still intact, use the old belt to lift the drum out. Discard the old belt.
13. Use a flat head screwdriver to remove the tri-ring from the pulley arm shaft, pull off old pulley wheel and washer. See Figure 2.
14. Remove front tri-rings to detach all four of the old rollers, remove back tri-rings as well.

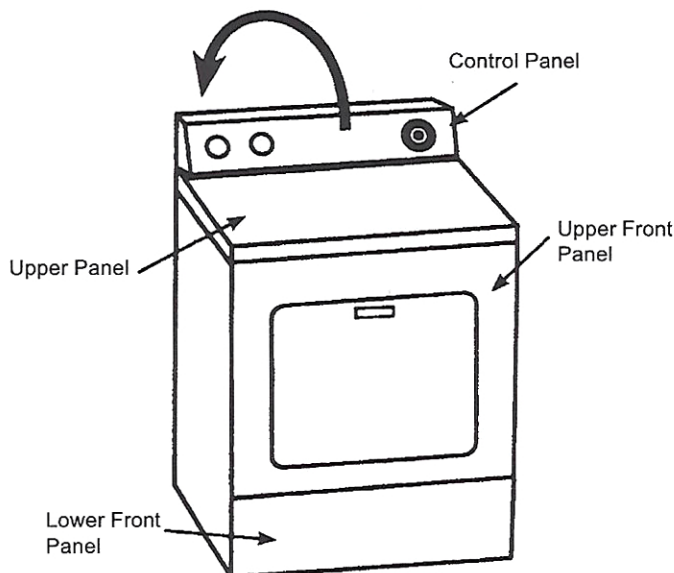


FIG. 1

### Installation of new pulley, rollers and belt

15. Clean the shafts and slide on the back tri-rings. Slide on the new rollers and secure with the front tri-rings.
16. Slide washer and new pulley wheel onto shaft, secure it with the tri-ring.
17. Replace the drum by aligning its rim on the two new rollers.
18. Install the new dryer belt by placing it ribbed side down along the outside of the drum. Loop the belt around the tension pulley and motor shaft in a zig-zag formation. Rotate the drum to help align the belt.
19. Replace the upper front panel by aligning the two rollers on the drum rim and position the top lip of the panel on the cabinet brackets. Replace all four panel screws.
20. Replace lint screen duct screws.
21. Reattach moisture sensor wire and the door springs.
22. Replace the lower front panel by snapping it into position.
23. Reconnect the door switch wire connector at the top of the dryer.
24. Slide the main top on and secure it with the screws.
25. Rotate the control panel down and lock it into place. If applicable, replace screws and endcaps.
26. Plug in appliance or reconnect power.

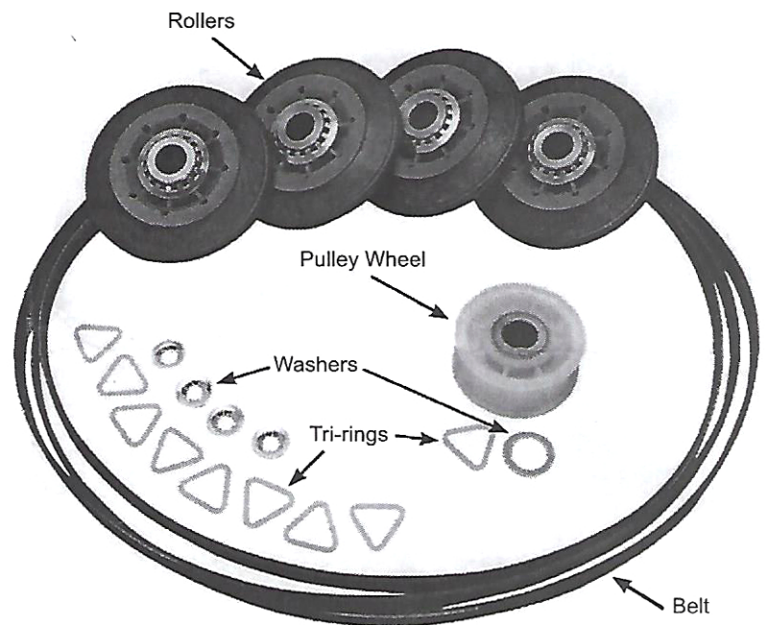


FIG. 2