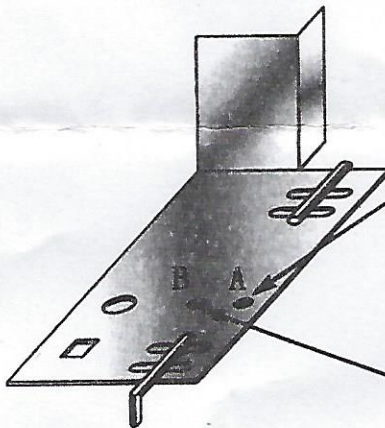


INSTALLATION INSTRUCTIONS

4391960 Heater Element

To replace 279698 use the hole marked "A"
Also Replaces:

| | |
|--------|----------|
| 279247 | 348774 |
| 279248 | 349542 |
| 279249 | 349543 |
| 279598 | 349544 |
| 337378 | 685182 |
| 337429 | 685942 |
| 337430 | 688628 |
| 339655 | 689805 |
| 340468 | 696324 |
| 340469 | 20010234 |
| 348773 | 20103149 |



To replace 279698 use the hole marked "A"

To replace 279455 use the hole marked "B"

To replace 279455 use the hole marked "B"
Also Replaces:

| | |
|--------|----------|
| 279218 | 692758 |
| 279410 | 693061 |
| 279411 | 693062 |
| 279478 | 693295 |
| 349545 | 693297 |
| 349546 | 693298 |
| 660933 | 693299 |
| 660965 | 693300 |
| 660982 | 696579 |
| 689980 | 697290 |
| 690241 | 786077 |
| 690983 | 4319487 |
| 691724 | 20010234 |



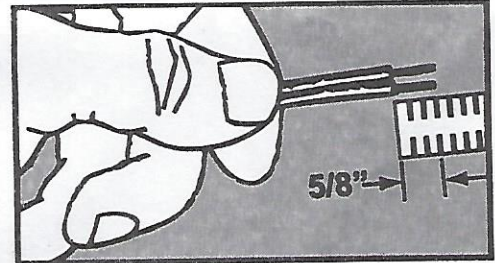
WARNING

Electrical Shock Hazard

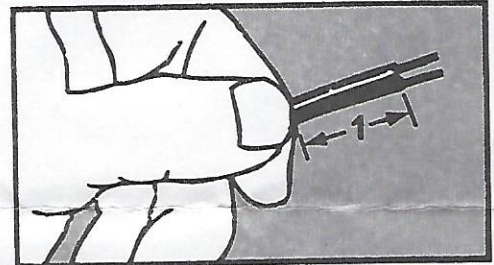
Disconnect electrical power before servicing.
Failure to do so can result in death or electrical shock.

When using this heater element as a replacement part, it may be necessary to cut the two element wiring harness leads. Splice the jumper wires to the harness with the wire connectors supplied.

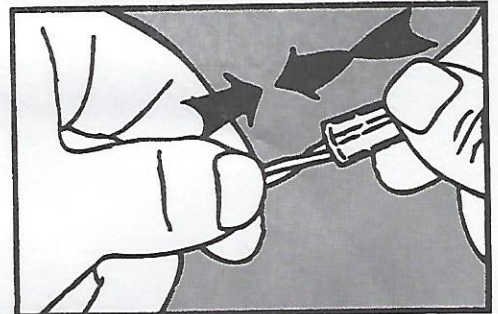
To properly install the wire connectors, proceed as follows:



1. Cut and strip the harness wire 5/8". The correct strip length is important to ensure a good splice.

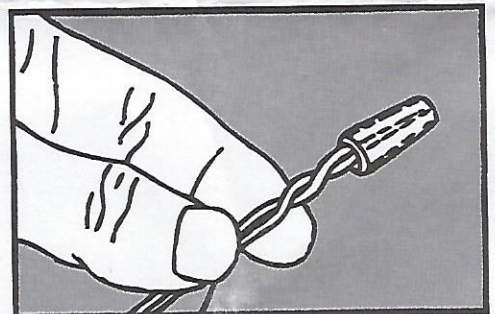


2. Hold the wire firmly approximately one inch away with the ends of insulation even.



CAUTION: DO NOT CRIMP WIRE CONNECTOR

3. Insert the wires being joined firmly into the connector while turning the connector clockwise. Continue to turn until the wires bottom out, about 6-10 turns



4. Inspect the finished connection by pulling on the wire connector to be sure it is secured
CAUTION: DO NOT TUCK WIRES INTO THE HEATER BOX